

You cannot take lead screw out while assembled due to ~~for~~ this hole it goes through

DO NOT!
TAKE CRUB SCREW out

TAKE OFF
SIBB PLATES

Remove front plate
watch out for
locating pin

Remove
BRASS BLOCK
AFTER front plate

Remove CRUB
Screw Holding Pin

You need this
angle to put in
Allen wrench

5'-6"

45° APPROX

WOOD blocks

YOU HAVE NO CHOICE YOU HAVE
TO JACK UP SHAPER this
high to get to RAM pin
CRUB screw.

